

User: Linda Lacelle
 Date: Tuesday, 24/06/2008 1:14:18 PM

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: SHORT SIDE PLATE		
Job Number	40032			Part Number	: PB6743001179		
Estimate Number	13395			Drawing Number	: B6743001 PAGE29		
P.O. Number				Project Number	: N/A		
This Issue	24/06/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	NC			Material	:		
First Issue	/ /	Type	: SMALL /MED FAB	Due Date	01/07/2008	Qty:	20 Um: Each
Previous Run							
Written By							
Checked & Approved By	<u>MF 08-06-24</u>						
Comment	Est Rev:A 08-06-20 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S125	6061-T6 .125 Sheet
Comment: Qty.: 0.4421 sf(s)/Unit Total : 8.8410 sf(s) 6061-T6 .125 Sheet batch: <u>16S 646</u> <u>LB 8-6-24</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> <u>LB 8-6-24</u> (21) Prog Rev: <u>B1</u>		
2-Deburr if necessary <u>LB 8-6-24</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>LB 8-6-24</u> (21)		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <u>LB 8-6-24</u> (21)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Pat E.</u> <u>MF 08-07-14</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT SIDE PLATE

Job Number: 40032

Part Number: PB6743001179

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 QC21 FINAL INSPECTION/W/O RELEASE



08/07/15 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

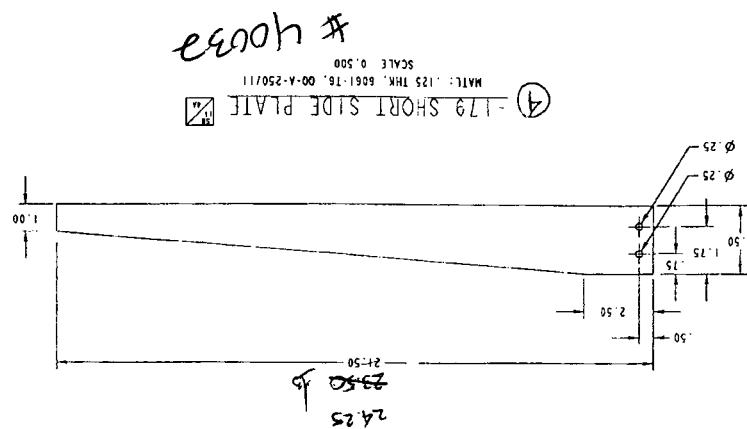
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

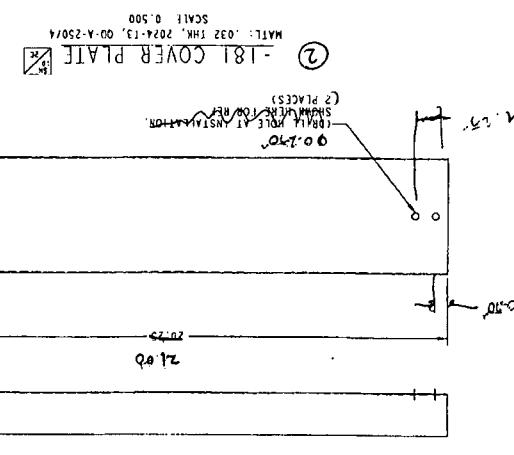
NOTE: Date & initial all entries

ORIGINAL

DO100848 B67-43001 B1
PRIMER AVIATION INC.
2000 AIRPORT RD., CEDAR PARK, TEXAS 78613



REFERENCE ONLY



RELEASED

DART AEROSPACE LTD	Work Order:	
Description: Sheet Side Dice	Part Number:	B67-43001-179
Inspection Dwg: 179 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article | Prototype

42

Measured by:	HB	Audited by:	S	Prototype Approval:	N
Date:	8-6-23	Date:	08/06/23	Date:	S

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	